Deep River Wastewater System

Waterworks # 120000612

Annual Report

Prepared For: Town of Deep River

Reporting Period of January 1st – December 31st, 2021

Issued: Mar 29, 2022

Revision: 0

Operating Authority:



This report has been prepared to meet the requirements set out in the facility Environmental Compliance Approval (ECA) #1655-7P8SPE issued February 26, 2009.

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Operations and Compliance Reliability Indices

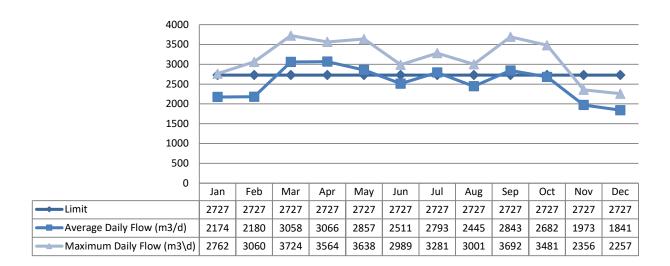
Compliance Event	# of Events
Ministry of the Environment, Conservation and Parks (MECP) Inspections	There were no inspections during this reporting period.
Ministry of Labour Inspections	There were no inspections during this reporting period.
Non-Compliances to MECP/EC	There were non-compliances during this reporting period.
Community Complaints	There were no complaints during this reporting period.
Spills	There were no spills reported during this reporting period.
By-Pass/Overflows	There were no by-passes/overflows during this reporting period.

Treatment Flows

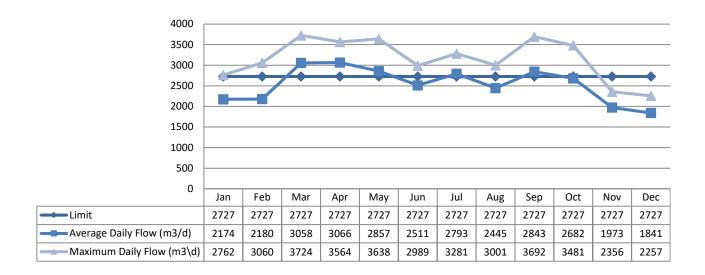
Raw Flows (m3/d)

In 2021, the average daily raw flow was approx. 93.0% of the current design capacity.

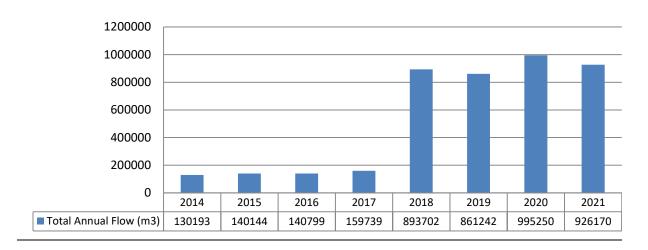
The rated capacity based on the annual average daily raw flow exceeds 80%. Recommendations to reduce this influx to the sewage plant are being addressed by the Town decreasing the Infiltration & Inflow (I&I) problems throughout the collection system piping and the manhole levels. This will be a long-term strategy to deal with the I&I issues along with the sub drain to try and deal with the ongoing water table issues, also contributing to these issues.



Effluent Flow (m3/d)



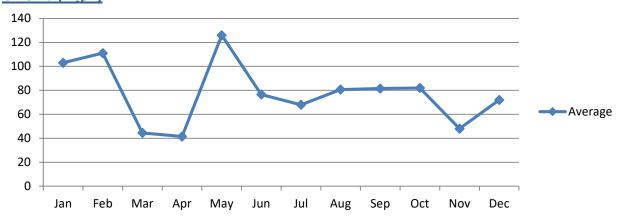
Annual Comparison (m3)



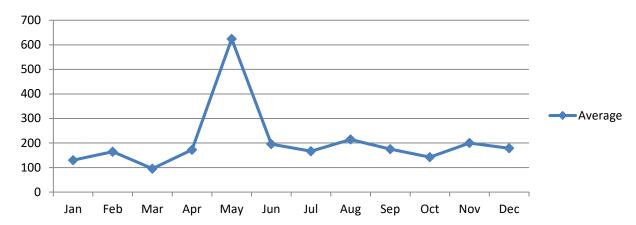
Raw Sewage Quality

Further details are included in the Performance Report (PAR) in Appendix A.

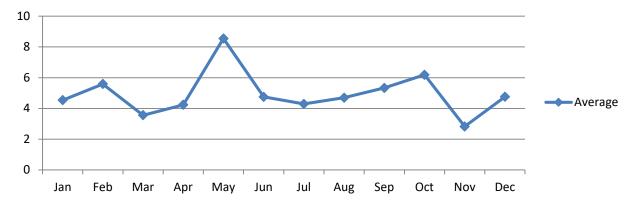
CBOD5 (mg/L)



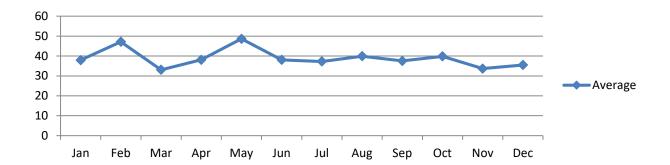
Total Suspended Solids (mg/L)



Total Phosphorus (mg/L)



Total Kjeldahl Nitrogen (mg/L)



Effluent Quality Assurance and Control Measures Taken

Effluent control measures include in-house sampling and testing for operational parameters such as suspended solids, phosphorus, and dissolved oxygen. In-house testing provides real time results which are then used to enhance process and operational performance. All in-house sampling and analysis are performed by certified operations staff utilizing approved methods and protocols for sampling, analysis and recording as specified in the Ministry's Procedure F-10-1, "Procedures for Sampling and Analysis Requirements for Municipal and Private Sewage Treatment Works", the Ministry's publication, "Protocol for the Sampling and Analysis of Industrial/Municipal Wastewater" and the publication, "Standard Methods for the Examination of Water and Wastewater".

All final effluent samples collected during the reporting period to meet ECA sampling requirements were submitted to Eurofins laboratory in Ottawa for analysis. Eurofins has been deemed accredited by the Canadian Association for Laboratory Accreditation (CALA), meeting strict provincial guidelines including an extensive quality assurance/quality control program. By choosing this laboratory, the Ontario Clean Water Agency is ensuring appropriate control measures are undertaken during sample analysis. The pH and temperature parameters were analyzed in the field at the time of sample collection by certified operators, to ensure accuracy and precision of the results obtained. The unionized ammonia was calculated using the total ammonia nitrogen concentration, pH and temperature, as required by the facility ECA. The Deep River STP uses AquaTox Testing & Consulting Inc. for the testing of Acute Lethality. It's laboratory in Puslinch, ON is also accreditated under CALA.

Effluent Quality

Further details are included in the Performance Report (PAR) in Appendix A.

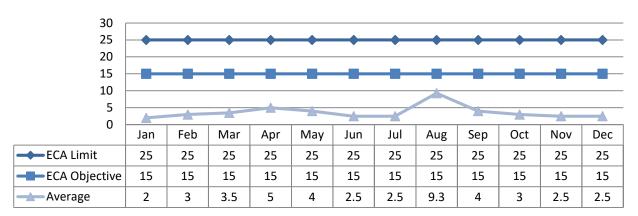
CBOD5

Compliance

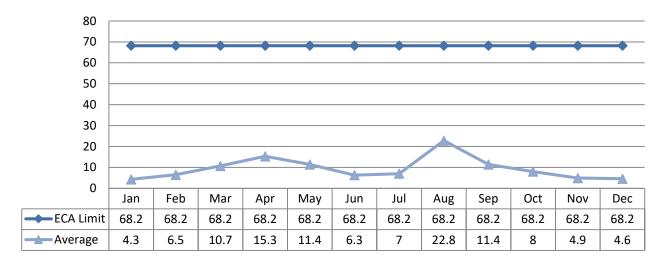
Compliance is based on an Annual Average Concentration and Annual Average Loading.

	Limit	Annual Average	Met Compliance
Concentration (Obj.)	25.0 mg/L	3.7 mg/L	Met
Loading (Limit)	68.2 kg/d	9.4 kg/d	Met

Concentration (mq/L)



Loading (kg/d)



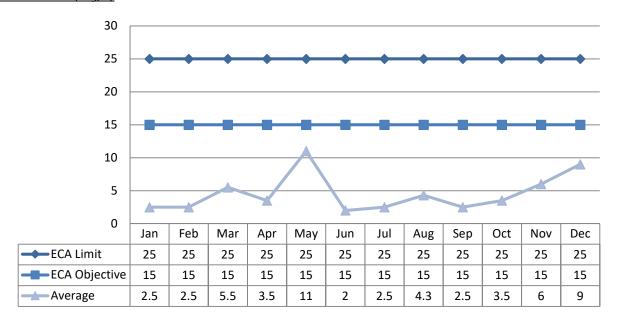
Total Suspended Solids

Compliance

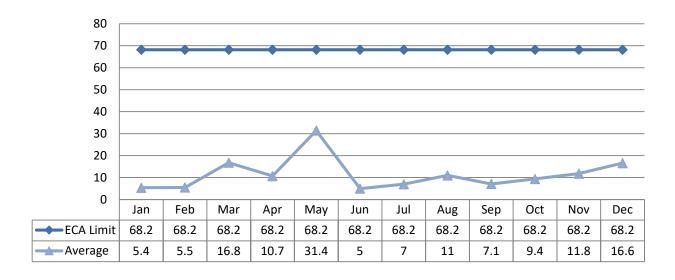
Compliance is based on an Annual Average Concentration and Annual Average Loading.

	Limit	Annual Average	Met Compliance
Concentration	25.0 mg/L	4.6 mg/L	Met
Loading	68.2 kg/d	11.4 kg/d	Met

Concentration (mg/L)



Loading (kg/d)



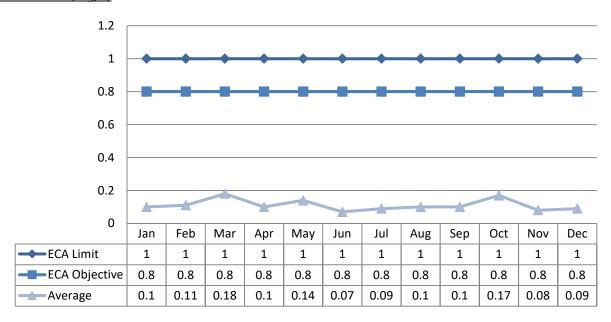
Total Phosphorus

Compliance

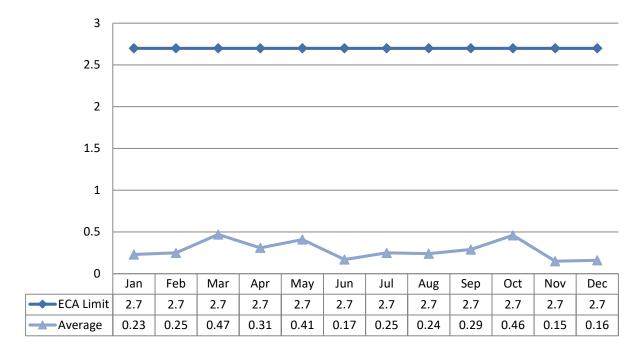
Compliance is based on a Monthly Average Concentration and Monthly Average Loading.

	Limit	Monthly Average	Met Compliance
Concentration	1.0 mg/L	0.11 mg/L	Met
Loading	2.7 kg/d	0.28 kg/d	Met

Concentration (mg/L)



Loading (kg/d)



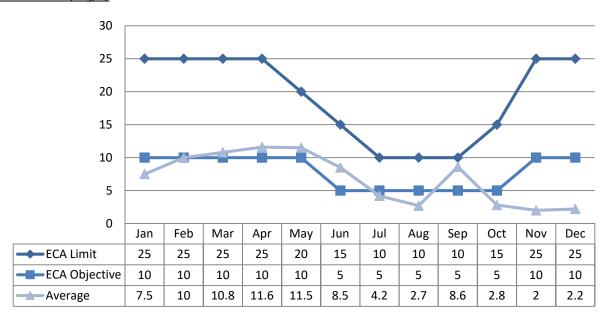
Total Ammonia Nitrogen

Compliance

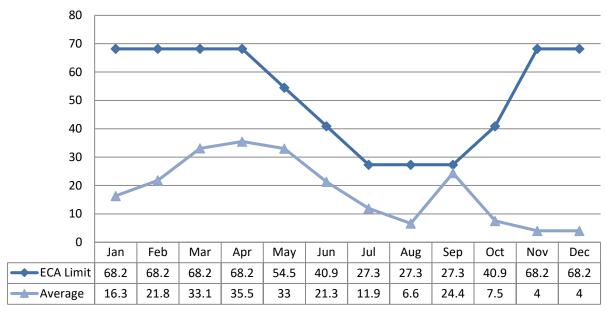
Compliance is based on a various Monthly Average Concentrations and various Monthly Average Loadings.

	Limit	Monthly Average	Met Compliance	Corrective Action
Concentration	Varies by month	6.9 mg/L	Met	
Loading	Varies by month	18.3 kg/d	Met	
Concentration Obj. Exceedance - Mar	10 mg/L	10.8 mg/L	Not Met	
Concentration Obj. Exceedance - Apr	10 mg/L	11.6 mg/L	Not Met	Checked SBR aeration rates,
Concentration Obj. Exceedance - May	10 mg/L	11.5 mg/L	Not Met	sludge blanket depths, and
Concentration Obj. Exceedance - Jun	5 mg/L	8.5 mg/L	Not Met	monitored DO performance.
Concentration Obj. Exceedance - Sept	5 mg/L	8.6 mg/L	Not Met	

Concentration (mg/L)



Loading (kg/d)

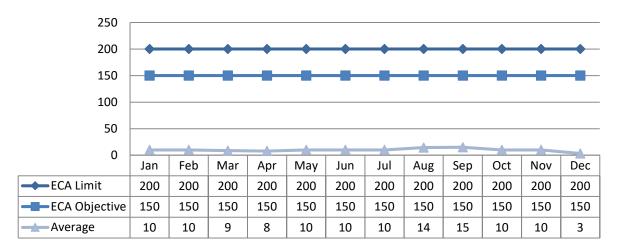


E-coli

Compliance

Date	Exceedance of	Limit	Value	Corrective Action
	There were no No	n-Compliance	events during	g the reporting period.

Geometric Mean (cfu/100mL)

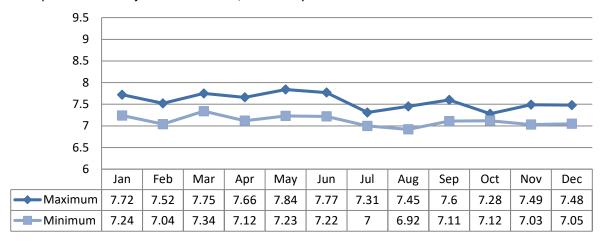


<u>pH</u>

Compliance

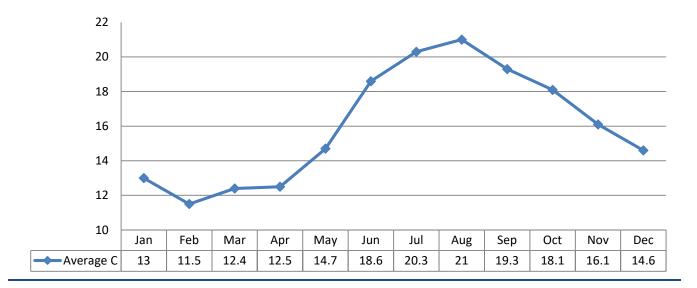
Date	Exceedance of	Limit	Value	Corrective Action
	There were no No	n-Compliance	events durin	g the reporting period.

pH is to remain in the range of 6.0 - 9.5. Each instance the pH is outside of this range, it is reported as a non-compliance. The objective is 6.5 - 9.0, inclusively.



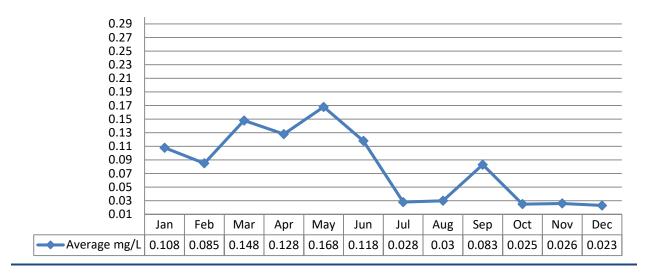
Temperature

Temperature is required to be tested, but there are no compliance limits for this parameter.



Un-ionized Ammonia

Un-lonized is required to be tested, but there are no compliance limits for this parameter.



Acute Lethality

There was one (1) sample collected in 2021 and tested for acute lethality for both Rainbow Trout and Daphnia magna. This sampling is required annually, both provincially and federally. Results are displayed as % mortality. An adverse result is a > 50% mortality rate.

Date	Rainbow Trout	Daphnia Magna
Jul 27, 2021	0	0

Operating Issues

There were no major operating issues during 2021.

Maintenance

The Deep River STP uses a Workplace Management System (WMS) called Maximo. This is a comprehensive computerized maintenance tracking system. The system creates work orders for scheduled maintenance on an annual, semi-annual, monthly, quarterly and weekly basis. The service work is recorded in the work order history. This ensures routine and preventive maintenance is performed. Emergency and capital repair maintenance is completed and added to the system.

During the 2021 calendar year, a total of 352 Work Orders were completed at the Deep River Sewage Treatment Plant. A breakdown of this total is listed below:

Maintenance Type	# Completed in 2021
Corrective Work Orders	95
Emergency Work Orders	0
Preventative Work Orders	195
Operational Work Orders	48
Capital Work Orders	11
Call Back Work Orders	3

Major Maintenance Summary (Capital)

WO #	Description
2133285	Building of new gantry crane.
2091101	 Miscellaneous Capital Items purchased, such as: material to repair sewage drain lines, batteries for diesel generator, liquid guage, batteries for rotork actuator, valve for basement water line, material for blower adaptor plates, and other hardware.
2363343	Purchase of eight (8) light fixtures for the basement.
2271320	Costs associated with the annual clean-out of the equalization tank.
2540892	Purchase of UV bulb stock for the sewage plant.
2225607/1015596	Construction of an insulated box to cover hydrant.
2581541	 Repair of the generator after it ran 17 hours straight through a power outage. The solenoid on the starter and wires had melted. The repair was done by Gal Power.
2177356	Replacement of the motor on the main air compressor at the plant.
2503395	 Costs associated with Stroma repairs done remotely to assist operations in DO performance for the SBR's.
2542322	 Costs associated with Stroma repairs done remotely to assist operations with the digester blower program.
2543976	Repair of the sludge holding tank blower.

Calibration Reports

Flow meter calibration reports are included in Appendix B.

Proposed Alterations, Extensions, or Replacement to Works

In 2021, a number of alternations and replacements were completed at the sewage plant, including: a new grinder installed, new gantry crane, SBR #1 and equalization tank clean-outs, a new SBR back-up blower installed, new digester blower installed, basement LED lighting upgrade, SBR #3 rising stem valve was purchased but not installed, and a new generator starter was installed.

Some alternations and replacements planned in 2022 include: a second new grinder, modification to the sludge loading pipe, SBR railing repair, roof ice dam installation, new pH probe, SBR blower isolation valves, and a clean out of SBR #3.

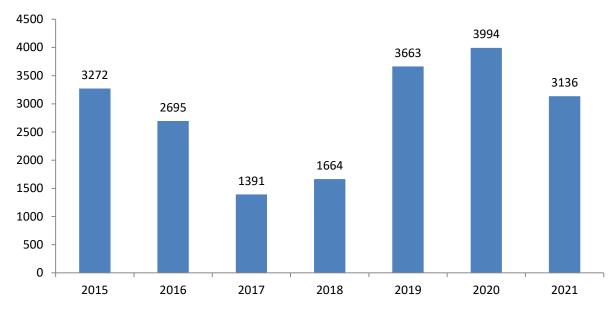
Sludge Generation

Sludge generated from the treatment plant is spread on agricultural land during the spreading season, as per the Nutrient Management Act, O. Reg. 267/03. OCWA contracted the sludge hauling in 2021 to Bio-Ag. All NASM Plans are done under their authority.

Sludge Disposal Summary - NASM Land Applications

Date	Disposal Location	NASM Approval Number	Total Volume (m3)
May 2021	Yantha – TV Tower Farm	24041	608
Jul 2021	Scott Tabbert – Christink Farm	23184	434
Jul 2021	Sunny Hillcrest – Home Farm	24707	601
Oct 2021	Hales Creek Farm – East or TV Tower Farms	24584	458.48
Nov 2021	Hales Creek Farm – East or TV Tower Farms		1 034.68
		Total Sludge	3 136.16

Annual Comparison (m3/year)



It is anticipated that sludge volumes will be similar in the 2022 season, as in 2021.

Summary of Complaints

Location	Date Nature of Complaint		Actions Taken
	There were no co	mplaints received during this r	eporting period.

Summary of By-Pass, Overflows, Spill or Abnormal Discharge Events

Date/Time	Duration	Cause	Details	Volume (m3)
There were n	o by-passes	s, overflows, spills or abr	normal discharge events during this repo	orting period.

Appendix A

Performance Assessment Report

Ontario Clean Water Agency Performance Assessment Report Wastewater/Lagoon

From: 01/01/2021 to 31/12/2021

Report extracted 02/22/2022 10:00

Facility: [5853] DEEP RIVER WASTEWATER TREATMENT FACILITY

Works: [120000612]

	01/2021	02/2021	03/2021	04/2021	05/2021	06/2021	07/2021	08/2021	09/2021	10/2021	11/2021	12/2021	<total></total>	<avg></avg>	<max></max>	<criteria-< td=""></criteria-<>
Flows:																
Raw Flow: Total - Raw Sewage (m³)	67393.57	61035.42	94787.00	91967.27	88567.92	75325.38	86581.15	75801.43	85300.89	83150.21	59195.79	57064.00	926170.03			
Raw Flow: Avg - Raw Sewage (m³/d)	2173.99	2179.84	3057.65	3065.58	2857.03	2510.85	2792.94	2445.21	2843.36	2682.26	1973.19	1840.77		2535.22		
Raw Flow: Max - Raw Sewage (m³/d)	2762.13	3059.91	3724.16	3563.91	3637.76	2988.92	3281.30	3000.56	3691.58	3481.04	2355.68	2257.34			3724.16	
Eff. Flow: Total - Final Effluent (m³)	67393.57	61035.42	94787.00	91967.27	88567.92	75325.38	86581.15	75801.43	85300.89	83150.21	59195.79	57064.00	926170.03			
Eff. Flow: Avg - Final Effluent (m³/d)	2173.99	2179.84	3057.65	3065.58	2857.03	2510.85	2792.94	2445.21	2843.36	2682.26	1973.19	1840.77		2535.22		2727.0
Eff. Flow: Max - Final Effluent (m³/d)	2762.13	3059.91	3724.16	3563.91	3637.76	2988.92	3281.30	3000.56	3691.58	3481.04	2355.68	2257.34			3724.16	
Carbonaceous Biochemical Oxygen Demand: CBO	D:															
Raw: Avg cBOD5 - Raw Sewage (mg/L)	103.000	111.000	44.500	41.500	126.000	76.500	68.000	80.667	81.500	82.000	48.000	72.000		77.889	126.000	
Raw: # of samples of cBOD5 - Raw Sewage (mg/L)	2	2	2	2	2	2	2	3	2	2	2	2	25			
Eff: Avg cBOD5 - Final Effluent (mg/L)	2.000	3.000	3.500	5.000	4.000	< 2.500	< 2.500	9.333	4.000	3.000	2.500	2.500		3.653	9.333	25.0
Eff: # of samples of cBOD5 - Final Effluent (mg/L)	2	2	2	2	2	2	2	3	2	2	2	2	25			
Loading: cBOD5 - Final Effluent (kg/d)	4.348	6.540	10.702	15.328	11.428	< 6.277	< 6.982	22.822	11.373	8.047	4.933	4.602		9.448	22.822	
Biochemical Oxygen Demand: BOD5:																
Total Suspended Solids: TSS:																
Raw: Avg TSS - Raw Sewage (mg/L)	130.000	164.500	95.500	172.500	624.000	195.500	166.500	214.333	175.000	142.500	200.000	178.500		204.903	624.000	
Raw: # of samples of TSS - Raw Sewage (mg/L)	2	2	2	2	2	2	2	3	2	2	2	2	25			
Eff: Avg TSS - Final Effluent (mg/L)	2.500	< 2.500	5.500	< 3.500	11.000	< 2.000	< 2.500	4.333	< 2.500	3.500	6.000	< 9.000		4.569	11.000	25.0
Eff: # of samples of TSS - Final Effluent (mg/L)	2	2	2	2	2	2	2	3	2	2	2	2	25			
Loading: TSS - Final Effluent (kg/d)	5.435	< 5.450	16.817	< 10.730	31.427	5.022	< 6.982	10.596	< 7.108	9.388	11.839	< 16.567		11.447	31.427	
Percent Removal: TSS - Raw Sewage (mg/L)	98.077	98.480	94.241	97.971	98.237	98.977	98.498	97.978	98.571	97.544	97.000	94.958			98.977	
Total Phosphorus: TP:																
Raw: Avg TP - Raw Sewage (mg/L)	4.538	5.585	3.558	4.235	8.545	4.750	4.290	4.698	5.333	6.183	2.824	4.755		4.941	8.545	
Raw: # of samples of TP - Raw Sewage (mg/L)	4	4	5	4	4	5	4	5	4	4	5	4	52			
Eff: Avg TP - Final Effluent (mg/L)	0.104	0.114	0.154	0.102	0.143	0.069	0.088	0.099	0.103	0.171	< 0.077	0.088		0.109	0.171	1.0
Eff: # of samples of TP - Final Effluent (mg/L)	4	4	5	4	4	5	4	5	4	4	5	4	52			
Loading: TP - Final Effluent (kg/d)	0.226	0.248	0.472	0.313	0.407	0.173	0.246	0.242	0.294	0.459	< 0.152	0.162		0.283	0.472	
Percent Removal: TP - Raw Sewage (mg/L)	97.708	97.963	95.660	97.591	98.332	98.547	97.943	97.897	98.064	97.230	97.280	98.155			98.547	
1		-														

Nitrogen Series:																
Raw: Avg TKN - Raw Sewage (mg/L)	37.950	47.125	33.100	38.100	48.650	38.060	37.275	39.900	37.525	39.850	33.700	35.500		38.895	48.650	
Raw: # of samples of TKN - Raw Sewage (mg/L)	4	4	5	4	4	5	4	5	4	4	5	4	52			
Eff: Avg TAN - Final Effluent (mg/L)	7.505	10.023	10.826	11.575	11.513	8.476	4.245	< 2.718	8.565	2.799	< 2.041	2.172		< 6.871	11.575 5.	0 - 10.0 - 15.0
Eff: # of samples of TAN - Final Effluent (mg/L)	4	4	5	4	4	5	4	5	4	4	5	4	52			
Loading: TAN - Final Effluent (kg/d)	16.316	21.847	33.102	35.484	32.892	21.282	11.856	< 6.646	24.353	7.507	< 4.027	3.999		< 18.276	35.484	
Disinfection:																
Eff: GMD E. Coli - Final Effluent (cfu/100mL)	10.000	10.000	8.706	7.953	10.000	10.000	10.000	14.310	14.953	10.000	10.000	3.162		9.924	14.953	200.0
Eff: # of samples of E. Coli - Final Effluent (cfu/100	4	4	5	4	4	5	4	5	4	4	5	6	54			

Appendix B

Calibration Reports



Altometer

KROHNE Altometer Production facility of Krohne AG, Basel

Kerkeplaat 12, 3313 LC Dordrecht P.O. Box 110, 3300 AC Dordrecht The Netherlands

Phone : (31) (0)78 - 63 06 331 : (31) (0)78 - 63 06 394

E-mail

: Helpdesk@Krohne-altometer.nl

Website : http://Krohne.com

Measurement:

Operator:

Date of verification: Flowmeter:

A VALENTE 29-09-2021

DR WAS

FLOWMETER VERIFICATION CHECK

CERTIFICATE

Flowmeter:

Converter type:

Number:

Order number: Full scale range:

Current output:

Frequency output: Diameter:

PC:

Field frequency: Empty pipe:

IFC010

00069498

60 l/s

4 - 20 0-1000 Hz

80 mm / 3 inch

1/6 No

2.5

Results:

Field current

O.K.

MagCheck info

MagCheck Serial No.: MagCheck date of Calibration:

00640486

15-03-2021

O.K. Field frequency O.K. ADC 25% O.K. ADC 50% O.K. ADC 75% O.K. ADC 100% O.K. Current output 4mA O.K. Current output 20mA O.K. Pulse output O.K. Coil resistance O.K. Resistance electrode 1 with filled pipe O.K. Not measured Resistance electrode 1 with empty pipe Resistance electrode 2 with filled pipe O.K. Resistance electrode 2 with empty pipe Not measured Isolation

Based on the verification results stated above, this certificate confirms that the accuracy of this electromagnetic flowmeter is within +/- 1% of the original factory calibration values





Altometer

KROHNE Altometer Production facility of Krohne AG, Basel

Kerkeplaat 12, 3313 LC Dordrecht P.O. Box 110, 3300 AC Dordrecht The Netherlands

Phone : (31) (0)78 - 63 06 331 : (31) (0)78 - 63 06 394

Fax

E-mail : Helpdesk@Krohne-altometer.nl

Website : http://Krohne.com

Measurement:

Operator:

A VALENTE

Date of verification:

29-09-2021

FLOWMETER VERIFICATION CHECK

CERTIFICATE

Flowmeter:

DR WAS

Flowmeter:

IFC010

MagCheck info

Converter type:

MagCheck Serial No .:

00640486

Number:

00069498

MagCheck date of Calibration:

15-03-2021

Order number:

Full scale range:

60 l/s

Current output:

4 - 20 0-1000 Hz

Frequency output: Diameter:

80 mm / 3 inch

PC:

25

Field frequency:

1/6

Empty pipe:

No

Results:

Field current

Field frequency

ADC 25%

ADC 50%

ADC 75%

ADC 100%

Current output 4mA

Current output 20mA Pulse output

Coil resistance

Resistance electrode 1 with filled pipe

Resistance electrode 1 with empty pipe

Resistance electrode 2 with filled pipe Resistance electrode 2 with empty pipe

Isolation

O.K.

Not measured

O.K.

Not measured

O.K.

Based on the verification results stated above, this certificate confirms that the accuracy of this electromagnetic flowmeter is within +/- 1% of the original factory calibration values



Trends

Page: 1 Date: 01-11-2021

Device identification: DR WAS

Medium: Converter type: SEWAGE IFC010

Number: Order number:

00069498

Diameter: PC: Field frequency: Empty pipe:

Frequency output: 0-1000 Hz 80 mm / 3 inch 2.5

60 l/s 4 - 20

Full scale range:

Current output:

1/6 No

Field current

Nullvalue: 133.237 mA Lower limit: 132.837 mA (-0.3%) Upper limit: 133.637 mA (+0.3%)

29-09-2021: 133.205 mA (-0.03%)

Field frequency
Nullvalue: 9.167 Hz
Lower limit: 7.792 Hz (-15%)
Upper limit: 10.542 Hz (+15%)

29-09-2021: 10 Hz (-8.33%)

ADC 25% Nullvalue: 25 % Lower limit: 24.9 % (-0.4%) Upper limit: 25.1 % (+0.4%)

29-09-2021: 24.986 % (-0.06%)

Nullvalue: 50 % Lower limit: 49.8 % (-0.4%) Upper limit: 50.2 % (+0.4%)

29-09-2021: 49.956 % (-0.09%)

ADC 75% Nullvalue: 75 % Lower limit: 74.7 % (-0.4%) Upper limit: 75.3 % (+0.4%)

29-09-2021: 74.961 % (-0.06%)

ADC 100% Nullvalue: 100 % Lower limit: 99.6 % (-0.4%) Upper limit: 100.4 % (+0.4%)

29-09-2021: 99.948 % (-0.06%)

Current output 4mA

Upper limit: 4.032 mA (+0.3% + 0.02 mA) Nullvalue: 4 mA Lower limit: 3.968 mA (-0.3% - 0.02 mA)

29-09-2021: 3.998 mA (-0.04%)

Current output 20mA

Nullvalue: 20 mA Lower limit: 19.92 mA (-0.3% - 0.02 mA) Upper limit: 20.08 mA (+0.3% + 0.02 mA)

29-09-2021: 19.988 mA (-0.06%)

Pulse output

Nullvalue: 500 Hz Lower limit: 499 Hz (-0.2%) Upper limit: 501 Hz (+0.2%)

29-09-2021: 499.95 Hz (-0.01%)

Coil resistance

Lower limit: 30 Ohm Upper limit: 250 Ohm

29-09-2021: 103.668 Ohm

Resistance electrode 1 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm

29-09-2021: 4.103 kOhm

Resistance electrode 1 with empty pipe

29-09-2021: Not measured

Resistance electrode 2 with filled pipe

Lower limit: 0.15 kOhm Upper limit: 250 kOhm 29-09-2021: 4.047 kOhm

Resistance electrode 2 with empty pipe

29-09-2021: Not measured

Isolation

Lower limit: 2 MOhm

29-09-2021: 21 MOhm



Altometer

KROHNE Altometer Production facility of Krohne AG, Basel

Kerkeplaat 12, 3313 LC Dordrecht P.O. Box 110, 3300 AC Dordrecht The Netherlands

Phone : (31) (0)78 - 63 06 331 Fax : (31) (0)78 - 63 06 394

E-mail

: Helpdesk@Krohne-altometer.nl

Website : http://Krohne.com

Measurement:
Operator:

Date of verification:

Flowmeter:

A VALENTE

09-09-2021 ACTIFLO 1

FLOWMETER VERIFICATION CHECK
CERTIFICATE

Flowmeter:

Converter type:

Number:

Order number:

Full scale range:

Current output: Frequency output:

Diameter:

PC:

Field frequency: Empty pipe:

MagCheck info

MagCheck Serial No.:

MagCheck date of Calibration:

00640486

15-03-2021

9.089

IFC010

00541726

92.58 l/s 4 - 20

0-1000 Hz

200 mm / 8 inch

1/6 No

Results: Field current Field frequency

ADC 25%

ADC 50%

ADC 75% ADC 100%

Current output 4mA Current output 20mA

Pulse output Coil resistance

Resistance electrode 1 with filled pipe Resistance electrode 1 with empty pipe

Resistance electrode 2 with filled pipe

Resistance electrode 2 with empty pipe

Isolation

O.K.

O.K.

O.K.

O.K. O.K.

O.K. O.K.

O.K. O.K.

O.K. O.K.

Not measured

O.K.

Not measured

O.K.

Based on the verification results stated above, this certificate confirms that the accuracy of this electromagnetic flowmeter is within +/- 1% of the original factory calibration values

Page: 1 Date: 01-11-2021

Device identification: ACTIFLO 1 Medium:

WATER

Converter type: Number: Order number:

IFC010 00541726

PC: Field frequency: Empty pipe:

Diameter:

Full scale range: Current output:

Frequency output:

4 - 20 0-1000 Hz 200 mm / 8 inch

9.089 1/6 No

92.6 l/s

09-09-2021: 133.366 mA (+0.01%)

Field frequency Nullvalue: 9.167 Hz

Lower limit: 7.792 Hz (-15%) Upper limit: 10.542 Hz (+15%)

09-09-2021: 10.004 Hz (-8.36%)

ADC 25%

Lower limit: 24.882 % (-0.4715%) Upper limit: 25.118 % (+0.4715%) Nullvalue: 25 %

09-09-2021: 24.946 % (-0.22%)

ADC 50%

Nullvalue: 50 % Lower limit: 49.8 % (-0.4%) Upper limit: 50.2 % (+0.4%)

09-09-2021: 49.902 % (-0.2%)

ADC 75%Nullvalue: 75 % Lower limit: 74.7 % (-0.4%) Upper limit: 75.3 % (+0.4%)

09-09-2021: 74.882 % (-0.16%)

ADC 100% Nullvalue: 100 % Lower limit: 99.6 % (-0.4%) Upper limit: 100.4 % (+0.4%)

09-09-2021: 99.796 % (-0.21%)

Current output 4mA

Nullvalue: 4 mA Lower limit: 3.968 mA (-0.3% - 0.02 mA) Upper limit: 4.032 mA (+0.3% + 0.02 mA)

09-09-2021: 4.002 mA (+0.04%)

Current output 20mA

Nullvalue: 20 mA Lower limit: 19.92 mA (-0.3% - 0.02 mA) Upper limit: 20.08 mA (+0.3% + 0.02 mA)

09-09-2021: 20.004 mA (+0.02%)

Pulse output Nullvalue: 500 Hz Lower limit: 499 Hz (-0.2%) Upper limit: 501 Hz (+0.2%)

09-09-2021: 499.969 Hz (-0.01%)

Coil resistance Lower limit: 30 Ohm Upper limit: 250 Ohm

09-09-2021: 210 Ohm

Resistance electrode 1 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm

Electrode interruption 09-09-2021: > 21 MOhm

Resistance electrode 1 with empty pipe 09-09-2021: Not measured

Resistance electrode 2 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm

Electrode interruption 09-09-2021: > 21 MOhm

Resistance electrode 2 with empty pipe

09-09-2021: Not measured

Isolation Lower limit: 2 MOhm 09-09-2021: 21 MOhm



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: Helpdesk@Krohne-altometer.nl E-mail

Website : http://Krohne.com

FLOWMETER VERIFICATION CHECK CERTIFICATE

Measurement:

Operator: Date of verification: A VALENTE 29-09-2021

Flowmeter:

ACTIFLO 2

Flowmeter:

Converter type:

IFC010

MagCheck info

00640486

Number:

00541738

MagCheck Serial No.: MagCheck date of Calibration:

15-03-2021

Order number:

Full scale range:

333.3 m3/h

Current output: Frequency output: 4 - 20 0-1000 Hz

Diameter:

200 mm / 8 inch

PC:

9.346

Field frequency:

1/6

Empty pipe:

No

Results:

Field current

Field frequency

ADC 25%

ADC 50% **ADC 75%**

ADC 100%

Current output 4mA

Current output 20mA

Pulse output

Coil resistance

Resistance electrode 1 with filled pipe Resistance electrode 1 with empty pipe

Resistance electrode 2 with filled pipe

Resistance electrode 2 with empty pipe Isolation

O.K.

O.K.

O.K. O.K.

O.K.

O.K.

O.K. O.K.

O.K. O.K.

O.K. Not measured

O.K.

Not measured

O.K.

Based on the verification results stated above, this certificate confirms that the accuracy of this electromagnetic flowmeter is within +/- 1% of the original factory calibration values

Trends

Page: 1 Date: 01-11-2021

Device identification: ACTIFLO 2

Medium:

WATER

Converter type:

IFC010

Number: Order number:

00541738

Diameter:

333.3 m3/h 4 - 20

Current output: Frequency output:

Full scale range:

0-1000 Hz 200 mm / 8 inch

PC:

9.346

Field frequency: Empty pipe:

1/6 No

Field current

Nullvalue: 133.664 mA Lower limit: 133.263 mA (-0.3%) Upper limit: 134.065 mA (+0.3%)

29-09-2021: 133.664 mA (-0.01%)

Field frequency Nullvalue: 9.167 Hz Lower limit: 7.792 Hz (-15%) Upper limit: 10.542 Hz (+15%)

29-09-2021: 10.002 Hz (-8.35%)

ADC 25%Nullvalue: 25 % Lower limit: 24.882 % (-0.4715%) Upper limit: 25.118 % (+0.4715%)

29-09-2021: 24.92 % (-0.32%)

ADC 50% Nullvalue: 50 % Lower limit: 49.8 % (-0.4%) Upper limit: 50.2 % (+0.4%)

29-09-2021: 49.899 % (-0.21%)

ADC 75% Nullvalue: 75 % Lower limit: 74.7 % (-0.4%) Upper limit: 75.3 % (+0.4%)

29-09-2021: 74.806 % (-0.26%)

ADC 100% Nullvalue: 100 %

Lower limit: 99.6 % (-0.4%) Upper limit: 100.4 % (+0.4%)

29-09-2021: 99.781 % (-0.22%)

Current output 4mANullvalue: 4 mA Lower limit: 3.968 mA (-0.3% - 0.02 mA)
Upper limit: 4.032 mA (+0.3% + 0.02 mA)
29-09-2021: 4.004 mA (+0.1%)

29-09-2021: 19.999 mA (-0.01%)

Pulse output Nullvalue: 500 Hz Lower limit: 499 Hz (-0.2%) Upper limit: 501 Hz (+0.2%)

29-09-2021: 499.944 Hz (-0.02%)

Coil resistance Lower limit: 30 Ohm Upper limit: 250 Ohm

29-09-2021: 67.193 Ohm

Resistance electrode 1 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm

29-09-2021: 9.683 kOhm

Resistance electrode 1 with empty pipe 29-09-2021: Not measured

Resistance electrode 2 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm 29-09-2021: 9.856 kOhm

Resistance electrode 2 with empty pipe

29-09-2021: Not measured

Isolation

Lower limit: 2 MOhm

29-09-2021: 21 MOhm



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Phone

: (31) (0)78 - 63 06 331 : (31) (0)78 - 63 06 394

Fax E-mail

: Helpdesk@Krohne-altometer.nl

00640486

15-03-2021

Website : http://Krohne.com

Measurement:

Operator:

Date of verification:

Flowmeter:

29-09-2021 ACTIFLO 3

A VALENTE

FLOWMETER VERIFICATION CHECK CERTIFICATE

Flowmeter:

Converter type:

Number:

Order number:

Full scale range: Current output:

Frequency output:

Diameter: PC:

Empty pipe:

Field frequency:

IFC010

00601047

333.3 m3/h

4 - 20 0-1000 Hz

200 mm / 8 inch

9.275

1/6 No

Results: Field current

Field frequency

ADC 25%

ADC 50% ADC 75%

ADC 100%

Current output 4mA Current output 20mA

Pulse output

Coil resistance

Resistance electrode 1 with filled pipe Resistance electrode 1 with empty pipe

Resistance electrode 2 with filled pipe

Resistance electrode 2 with empty pipe Isolation

O.K.

O.K.

O.K. O.K.

O.K.

O.K.

O.K. O.K.

O.K. O.K.

O.K.

Not measured

MagCheck info

MagCheck Serial No.:

MagCheck date of Calibration:

O.K.

Not measured

O.K.

Based on the verification results stated above, this certificate confirms that the accuracy of this electromagnetic flowmeter is within +/- 1% of the original factory calibration values

Trends

Page: 1 Date: 01-11-2021

Device identification: ACTIFLO 3

Medium: Converter type:

WATER IFC010

Number: Order number:

00601047

Frequency output: Diameter: PC:

Full scale range:

Current output:

333.3 m3/h 4 - 20 0-1000 Hz 200 mm / 8 inch

9.275 1/6

No

Field frequency: Empty pipe:

30-08-2013: 133.775 mA (-0.02%)

Field frequency
Nullvalue: 9.167 Hz
Lower limit: 7.792 Hz (-15%)
Upper limit: 10.542 Hz (+15%) 30-08-2013: 9.999 Hz (-8.32%)

ADC 25% Nullvalue: 25 % Lower limit: 24.882 % (-0.4715%) Upper limit: 25.118 % (+0.4715%) 30-08-2013: 24.965 % (-0.14%)

ADC 50%

Nullvalue: 50 % Lower limit: 49.8 % (-0.4%) Upper limit: 50.2 % (+0.4%)

30-08-2013: 49.98 % (-0.05%)

ADC 75%Nullvalue: 75 % Lower limit: 74.7 % (-0.4%) Upper limit: 75.3 % (+0.4%)

30-08-2013: 74.891 % (-0.15%)

ADC 100%Nullvalue: 100 % Lower limit: 99.6 % (-0.4%) Upper limit: 100.4 % (+0.4%) 30-08-2013: 99.846 % (-0.16%)

30-08-2013: 4.004 mA (+0.08%)

Pulse output Lower limit: 499 Hz (-0.2%) Upper limit: 501 Hz (+0.2%) Nullvalue: 500 Hz

30-08-2013: 499.944 Hz (-0.02%)

Coil resistance Lower limit: 30 Ohm Upper limit: 250 Ohm

30-08-2013: 68.315 Ohm

Resistance electrode 1 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm 30-08-2013: 10.28 kOhm

Resistance electrode 1 with empty pipe 30-08-2013: Not measured

Resistance electrode 2 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm 30-08-2013: 10.658 kOhm

Resistance electrode 2 with empty pipe 30-08-2013: Not measured

Isolation Lower limit: 2 MOhm 30-08-2013: 21 MOhm