Deep River Wastewater System

Waterworks # 120000612

Annual Report

Prepared For: Town of Deep River

Reporting Period of January 1st – December 31st, 2019

Issued: Mar 30th, 2020

Revision: 0

Operating Authority:



This report has been prepared to meet the requirements set out in the facility Environmental Compliance Approval (ECA) #1655-7P8SPE issued February 26, 2009.

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Operations and Compliance Reliability Indices

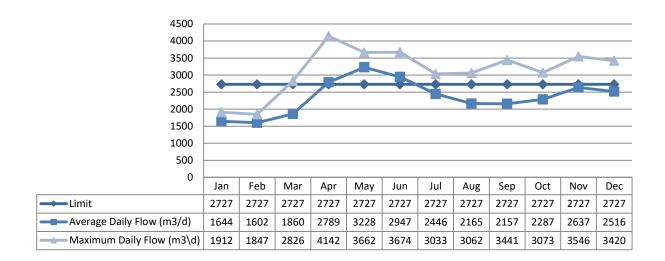
| Compliance Event | # of Events |
|--|---|
| Ministry of the Environment, Conservation and Parks (MECP) Inspections | There were no inspections during this reporting period. |
| Ministry of Labour Inspections | There were no inspections during this reporting period. |
| Non-Compliances to MECP/EC | One (1) – by-pass during spring flooding. |
| Community Complaints | There were no complaints during this reporting period. |
| Spills | There were no spills reported during this reporting period. |
| By-Pass/Overflows | One (1) – by-pass during spring flooding. |

Treatment Flows

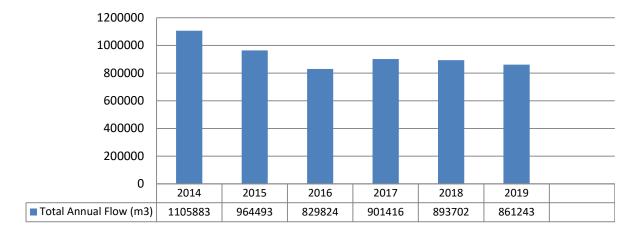
Flows (m3/d)

In 2019, the average daily raw flow was approx. 86.4% of the current design capacity.

The rated capacity based on the annual average daily raw flow exceeds 80%. Recommendations to reduce this influx to the sewage plant are being addressed by the Town by decreasing the Infiltration & Inflow (I&I) problems throughout the collection system piping and the manhole levels. This will involve a long- term strategy to deal with I&I issues, along with the sub drain to try and deal with the ongoing water table issues that also contribute to I&I problems within the town.

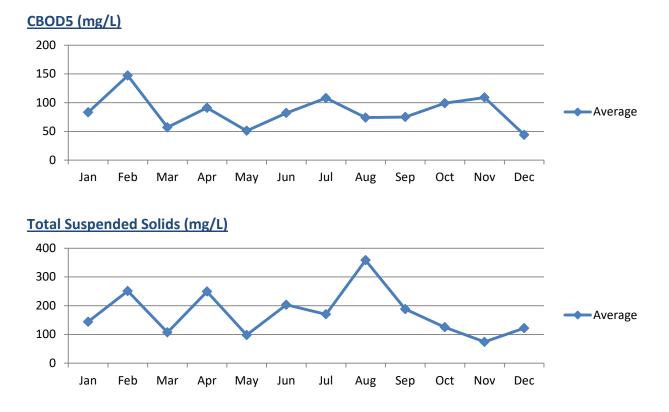


Annual Comparison (m3)

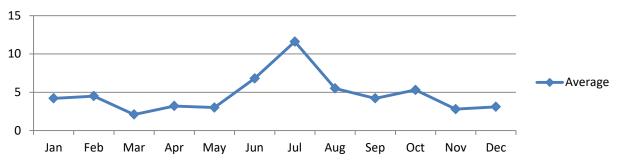


Raw Sewage Quality

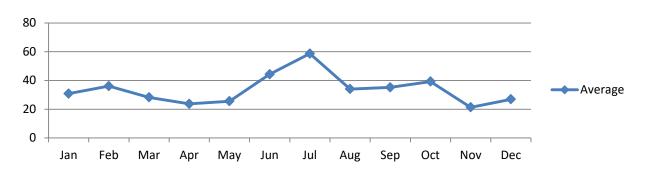
Further details are included in the Performance Report (PAR) in Appendix A.



Total Phosphorus (mg/L)







Effluent Quality Assurance and Control Measures Taken

Effluent control measures include in-house sampling and testing for operational parameters such as suspended solids, phosphorus, and dissolved oxygen. In-house testing provides real time results which are then used to enhance process and operational performance. All in-house sampling and analysis are performed by certified operations staff utilizing approved methods and protocols for sampling, analysis and recording as specified in the Ministry's Procedure F-10-1, "Procedures for Sampling and Analysis Requirements for Municipal and Private Sewage Treatment Works", the Ministry's publication, "Protocol for the Sampling and Analysis of Industrial/Municipal Wastewater" and the publication, "Standard Methods for the Examination of Water and Wastewater".

All final effluent samples collected during the reporting period to meet ECA sampling requirements were submitted to Eurofins laboratory in Ottawa for analysis. Eurofins is accredited by the Canadian Association for Laboratory Accreditation (CALA), meeting strict provincial guidelines including an extensive quality assurance/quality control program. By choosing this laboratory, the Ontario Clean Water Agency is ensuring appropriate control measures are undertaken during sample analysis. The pH and temperature parameters were analyzed in the field at the time of sample collection by certified operators, to ensure accuracy and precision of the results obtained. The unionized ammonia was calculated using the total ammonia nitrogen concentration, pH and temperature, as required by the facility ECA. The Deep River STP uses AquaTox Testing & Consulting Inc. for the testing of Acute Lethality. It's laboratory in Puslinch, ON is also accreditated under CALA.

Effluent Quality

Further details are included in the Performance Report (PAR) in Appendix A.

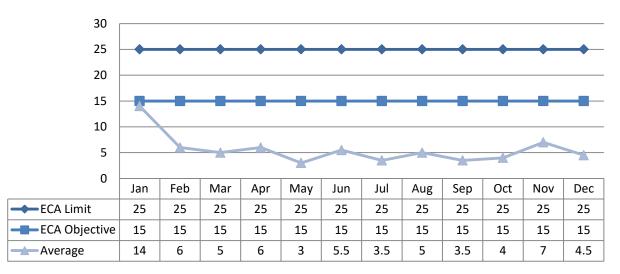
CBOD5

<u>Compliance</u>

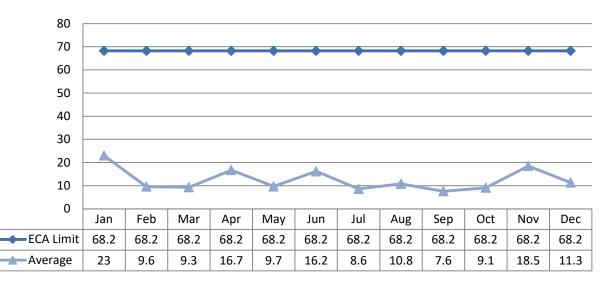
Compliance is based on an Annual Average Concentration and Annual Average Loading.

| | Limit | Annual Average | Met Compliance |
|---------------|-----------|----------------|----------------|
| Concentration | 25.0 mg/L | 5.6 mg/L | Met |
| Loading | 68.2 kg/d | 12.5 kg/d | Met |

Concentration (mg/L)



Loading (kg/d)



Total Suspended Solids

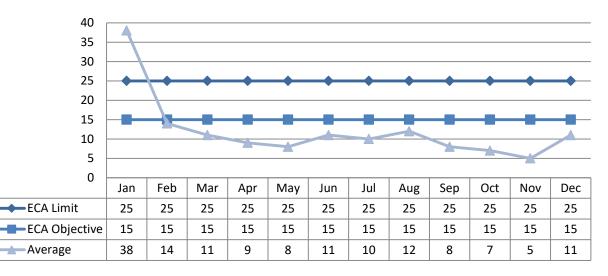
<u>Compliance</u>

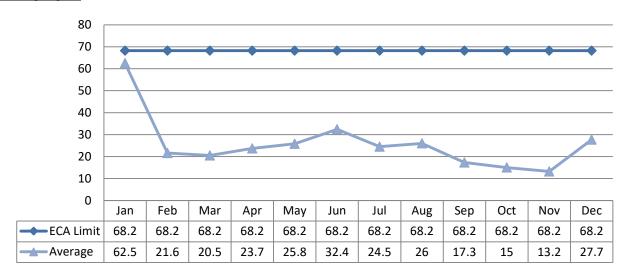
Compliance limit is based on an Annual Average Concentration and Annual Average Loading.

| | Limit | Annual Average | Met Compliance |
|---------------|-----------|----------------|----------------|
| Concentration | 25.0 mg/L | 11.9 mg/L | Met |
| Loading | 68.2 kg/d | 25.8 kg/d | Met |

| Date | Exceedance of | Limit | Value | Corrective Action |
|----------|---------------|---------|---------|--|
| Jan 2019 | ECA Objective | 15 mg/L | 38 mg/L | Checked decanting rates, adjusted settling times, and increased wasting rates gradually. |

Concentration (mg/L)





Loading (kg/d)

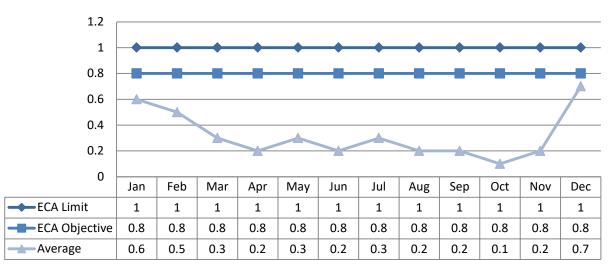
Total Phosphorus

<u>Compliance</u>

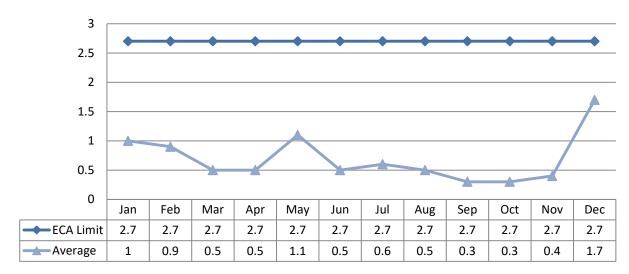
Compliance is based on a Monthly Average Concentration and Monthly Average Loading.

| | Limit | Monthly Average | Met Compliance |
|---------------|----------|-----------------|----------------|
| Concentration | 1.0 mg/L | 0.3 mg/L | Met |
| Loading | 2.7 kg/d | 0.7 kg/d | Met |

Concentration (mg/L)



Loading (kg/d)



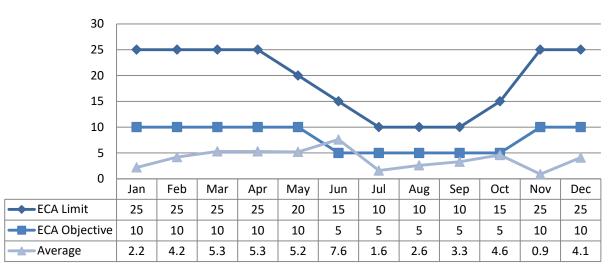
Total Ammonia Nitrogen

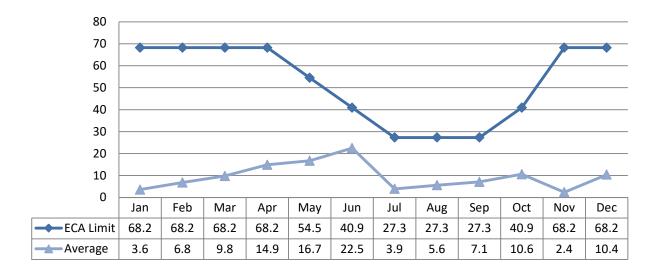
<u>Compliance</u>

Compliance is based on a various Monthly Average Concentrations and various Monthly Average Loadings.

| Date | Exceedance of | Limit | Value | Corrective Action |
|----------|---------------|----------|----------|---|
| | | | | Checked SBR aeration rates, sludge |
| Jun 2019 | ECA Objective | 5.0 mg/L | 7.6 mg/L | blanket depth, return sludge rates, and |
| | | | | monitored DO performance. |

Concentration (mg/L)

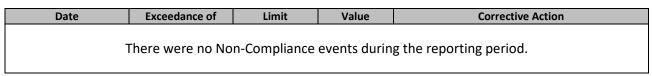




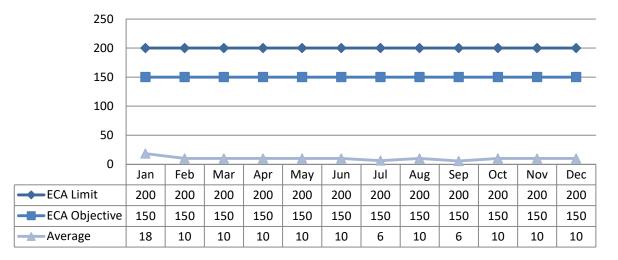
<u>Loading (kg/d)</u>

E-coli

Compliance



Geometric Mean (cfu/100mL)

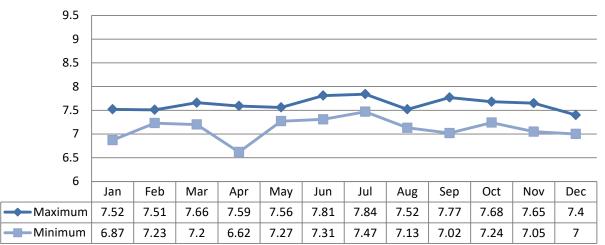


рH

Compliance

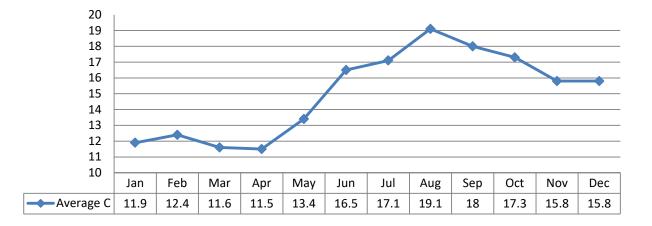
| Date | Exceedance of | Limit | Value | Corrective Action |
|--------|------------------|--------------|--------------|-------------------------|
| - ۲ | There were no No | n-Compliance | events durin | g the reporting period. |

pH is to remain in the range of 6.0-9.5. Each instance the pH is outside of that range, it is reported as non-compliant. The objective is 6.5-9.0 inclusively.



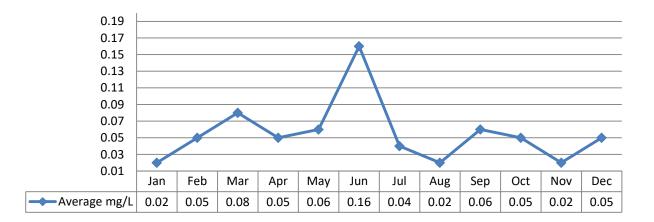
Temperature

Temperature is required to be tested, but there are no compliance limits for this parameter.



Un-ionized Ammonia

Un-Ionized is required to be tested, but there are no compliance limits for this parameter.



Acute Lethality

There were two (2) samples collected in 2019 and tested for acute lethality for both Rainbow Trout and Daphnia magna. This sampling is required annually, both provincially and federally. Results are displayed as % mortality. An adverse result is a > 50% mortality rate.

| Date | Rainbow Trout | Daphnia Magna |
|--------------|---------------|---------------|
| Jul 16, 2019 | 0 | 3.3% |
| Jul 26, 2019 | 0 | 0 |

Page | **10**

Operating Issues

The spring freshet in 2019 caused extensive flooding along the Ottawa River. This event caused the plant to have a process by-pass. As a contingency, OCWA staff acquired, prepared, and tested four standby gas pumps, in the event that the level of the Ottawa River exceeded the level of the discharge pipe at the plant, eliminating the ability for effluent to leave the plant.

Maintenance

The Deep River STP uses a Workplace Management System (WMS) called Maximo. This is a comprehensive computerized maintenance tracking system. The system creates work orders for scheduled maintenance on an annual, semi-annual, monthly, quarterly and weekly basis. The service work is recorded in the work order history. This ensures routine and preventive maintenance is performed. Emergency and capital repair maintenance is completed and added to the system.

During the 2019 calendar year, a total of 391 Work Orders were completed at the Deep River Sewage Treatment Plant. A breakdown of this total is listed below:

| Maintenance Type | # Completed in 2019 |
|--------------------------|---------------------|
| Corrective Work Orders | 31 |
| Emergency Work Orders | 3 |
| Preventative Work Orders | 257 |
| Operational Work Orders | 68 |
| Capital Work Orders | 16 |
| Call Back Work Orders | 16 |

Major Maintenance Summary (Capital)

| WO # | Description |
|---------|---|
| 1177794 | Purchase of SCADA remote screen. |
| 1178067 | Installation of new decant valve. |
| 1257013 | Bulbs for plant, wood to build cover for garage floor, replace lab fan belt, hose, replacement valve plug for mixing pump at SBR #1, cap screws for raw sampler, adaptor for water supply for grit pump, module for raw pump, new lights for SBR side of the building, and other miscellaneous hardware. |

| Ρ | а | q | е | • |
|---|---|---|---|---|
| - | | 3 | - | |

| WO # | Description |
|-----------------|--|
| 1138575 | Purchase of seal kits to repair plug valves. |
| 1101961/1138253 | Furnace filters, electrical supplies for new SCADA, fittings for new blower #1, hardware supplies, pipes for water at SBR mixers, relay board, heat trace cable, hose for washing machine, electric cable hoist, shop crane and other miscellaneous hardware. |
| 1217584 | Silicone for blower repair, plug for digester line, valmatic repair kits, link for UV crane, fittings to thaw IMOFF tank, manufactured SBR decant valve bracket and gaskets, batteries and hooks for sludge judge, belt for exhaust fan, machine keyways in SBR #1 & SBR #2, glycol for sewage raw pump, bearings for hoist assembly, material for SCADA, material to fix switches, CO2 detectors, repair kit for backflow in basement, photocells for LED light in UV room, and other miscellaneous hardware. |
| 1138542/1176521 | Replacement of composite raw sewage sampler, due to old age. |
| 1176529 | Replacement of grit pump. |
| 1217641/1219962 | Replacement of Rotork actuator for SBR #2 decant valve. |
| 1138660 | Replacement of mixing pump mechanical seal. |

Calibration Reports

Flow meter calibration reports are included in Appendix B.

Proposed Alterations, Extensions, or Replacement to Works

In 2019, a new treated water sampler and grit pump were purchased and installed. OCWA has purchased a new rising stem valve for SBR #1 and plan to install it in the spring of 2020, when the SBR tank is drained and cleaned out. OCWA hopes to purchase in 2020, a replacement blower for both the sludge holding tank and an SBR.

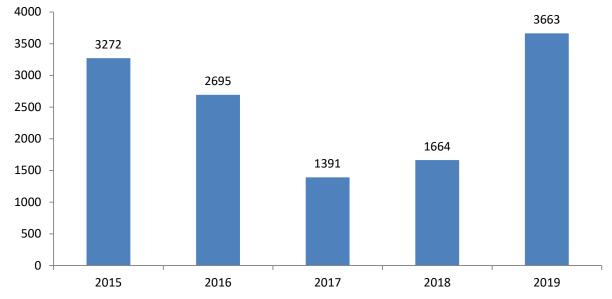
Sludge Generation

Sludge generated from the treatment plant is spread on agricultural land during the spreading season, as per the Nutrient Management Act, O. Reg. 267/03. OCWA contracted the sludge hauling in 2019 to Bio-Ag. All NASM Plans are done under their authority.

| Date | Disposal Location | NASM Approval Number | Total Volume (m3) |
|-------------------|------------------------------|-------------------------|-------------------|
| Nov 2019/Sep 2019 | Yantha – TV Tower Farm | 24041 | 2374 |
| Jul 2019 | Tabbert – Biggs Farm | 23184 | 354 |
| Jul 2019 | Sunny Hillcrest – Moore Farm | 22328 | 429 |
| Jun 2019 | Sunny Hillcrest – Home Farm | 22328 | 506 |
| | · | Total Sludge | 3663 |

Sludge Disposal Summary

Annual Comparison (m3/year)



It is anticipated that sludge volumes will be similar in the 2020 season, as in 2019.

Summary of Complaints

| Location | Date | Nature of Complaint | Actions Taken |
|----------|------------------|---------------------------------|------------------|
| | There were no co | mplaints received during this r | eporting period. |

Summary of By-Pass, Overflows, Spill or Abnormal Discharge Events

| Date/Time | Duration | Cause | Details | Volume (m3) |
|----------------------|----------|---|---|-------------|
| May 7, 2019 20:45 | 12.25 h | Flooding in Ottawa River reduced ability for treated effluent to leave the plant | Operators pumped overland treated effluent to the Ottawa River. Due to the high Ottawa River level, effluent could not leave the plant at the required rate. Flow that was pumped was disinfected using Sodium hypochlorite and was pumped from the chlorine contact channel. The majority of the flow left the plant using the primary route, the effluent outfall. | Unknown |

Appendix A

Performance Assessment Report (PAR)

Ontario Clean Water Agency Performance Assessment Report Wastewater/Lagoon

From: 01/01/2019 to 31/12/2019

Report extracted 02/12/2020 08:21

Facility: [5853] DEEP RIVER WASTEWATER TREATMENT FACILITY

Works: [120000612]

| | 04/0040 | 00/0040 | 00/0040 | 0.1/00.10 | 05/0040 | 00/0040 | 07/0040 | 00/0040 | 00/00/0 | 10/0010 | | 10/0010 | | | | |
|---|----------|----------|----------|-----------|-----------|----------|----------|----------|----------|----------|----------|----------|-----------------|-------------|-------------|-----------------------|
| _ | 01/2019 | 02/2019 | 03/2019 | 04/2019 | 05/2019 | 06/2019 | 07/2019 | 08/2019 | 09/2019 | 10/2019 | 11/2019 | 12/2019 | <total></total> | <avg></avg> | <max></max> | <criteria></criteria> |
| Flows: | | | | | | | | | | | | | | | | |
| Raw Flow: Total - Raw Sewage (m ³) | 50968.81 | 44846.67 | 57662.25 | 83665.91 | 100060.16 | 88395.96 | 75823.77 | 67108.26 | 64716.08 | 70899.42 | 79109.70 | 77985.88 | 861242.87 | | | |
| Raw Flow: Avg - Raw Sewage (m ³ /d) | 1644.16 | 1601.67 | 1860.07 | 2788.86 | 3227.75 | 2946.53 | 2445.93 | 2164.78 | 2157.20 | 2287.08 | 2636.99 | 2515.67 | | 2356.39 | | |
| Raw Flow: Max - Raw Sewage (m³/d) | 1911.71 | 1847.16 | 2825.85 | 4141.87 | 3662.20 | 3674.27 | 3033.49 | 3062.00 | 3441.10 | 3073.33 | 3545.50 | 3420.37 | | | 4141.87 | |
| Eff. Flow: Total - Final Effluent (m ³) | 50968.81 | 44846.67 | 57662.25 | 83665.91 | 100060.16 | 88395.96 | 75823.77 | 67108.26 | 64716.08 | 70899.42 | 79109.70 | 77985.88 | 861242.87 | | | |
| Eff. Flow: Avg - Final Effluent (m³/d) | 1644.16 | 1601.67 | 1860.07 | 2788.86 | 3227.75 | 2946.53 | 2445.93 | 2164.78 | 2157.20 | 2287.08 | 2636.99 | 2515.67 | | 2356.39 | | 2727.0 |
| Eff. Flow: Max - Final Effluent (m³/d) | 1911.71 | 1847.16 | 2825.85 | 4141.87 | 3662.20 | 3674.27 | 3033.49 | 3062.00 | 3441.10 | 3073.33 | 3545.50 | 3420.37 | | | 4141.87 | |
| Carbonaceous Biochemical Oxygen Demand: CBOD: | | | | | | | | | | | | | | | | |
| Raw: Avg cBOD5 - Raw Sewage (mg/L) | 83.000 | 146.500 | 56.500 | 91.000 | 50.500 | 81.500 | 108.000 | 74.000 | 75.000 | 99.000 | 109.000 | 44.000 | | 84.833 | 146.500 | |
| Raw: # of samples of cBOD5 - Raw Sewage (mg/L) | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 24 | | | |
| Eff: Avg cBOD5 - Final Effluent (mg/L) | 14.000 | 6.000 | < 5.000 | 6.000 | 3.000 | 5.500 | 3.500 | 5.000 | 3.500 | 4.000 | 7.000 | 4.500 | | < 5.583 | 14.000 | 25.0 |
| Eff: # of samples of cBOD5 - Final Effluent (mg/L) | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 24 | | | |
| Loading: cBOD5 - Final Effluent (kg/d) | 23.018 | 9.610 | < 9.300 | 16.733 | 9.683 | 16.206 | 8.561 | 10.824 | 7.550 | 9.148 | 18.459 | 11.321 | | < 12.534 | 23.018 | |
| Biochemical Oxygen Demand: BOD5: | | | | | | | | | | | | | | | | |
| Total Suspended Solids: TSS: | | | | | | | | | | | | | | | | |
| Raw: Avg TSS - Raw Sewage (mg/L) | 143.500 | 251.000 | 106.500 | 248.500 | 97.500 | 202.500 | 169.500 | 357.500 | 187.500 | 124.500 | 73.500 | 122.000 | | 173.667 | 357.500 | |
| Raw: # of samples of TSS - Raw Sewage (mg/L) | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 24 | | | |
| Eff: Avg TSS - Final Effluent (mg/L) | 38.000 | 13.500 | 11.000 | 8.500 | < 8.000 | 11.000 | 10.000 | 12.000 < | 8.000 | 6.500 | 5.000 | 11.000 | | < 11.875 | 38.000 | 25.0 |
| Eff: # of samples of TSS - Final Effluent (mg/L) | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 24 | | | |
| Loading: TSS - Final Effluent (kg/d) | 62.478 | 21.623 | 20.461 | 23.705 | < 25.822 | 32.412 | 24.459 | 25.977 < | 17.258 | 14.866 | 13.185 | 27.672 | | < 25.827 | 62.478 | |
| Percent Removal: TSS - Raw Sewage (mg/L) | 73.519 | 94.622 | 89.671 | 96.579 | 91.795 | 94.568 | 94.100 | 96.643 | 95.733 | 94.779 | 93.197 | 90.984 | | | 96.643 | |
| Total Phosphorus: TP: | | | | | | | | | | | | | | | | |
| Raw: Avg TP - Raw Sewage (mg/L) | 4.242 | 4.538 | 2.130 | 3.158 | 2.793 | 6.797 | 11.636 | 5.453 | 4.165 | 5.338 | 2.763 | 3.098 | | 4.676 | 11.636 | |
| Raw: # of samples of TP - Raw Sewage (mg/L) | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 52 | | | |
| Eff: Avg TP - Final Effluent (mg/L) | 0.615 | 0.538 | 0.278 | 0.182 | 0.345 | 0.161 | 0.259 | 0.231 | 0.157 | 0.133 | 0.151 | 0.664 | | 0.309 | 0.664 | 1.0 |
| Eff: # of samples of TP - Final Effluent (mg/L) | 6 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 53 | | | |
| Loading: TP - Final Effluent (kg/d) | 1.011 | 0.861 | 0.516 | 0.508 | 1.114 | 0.474 | 0.634 | 0.500 | 0.338 | 0.304 | 0.398 | 1.669 | | 0.694 | 1.669 | |
| Percent Removal: TP - Raw Sewage (mg/L) | 85.502 | 88.154 | 86.972 | 94.237 | 87.637 | 97.635 | 97.771 | 95.763 | 96.235 | 97.510 | 94.534 | 78.579 | | | 97.771 | |
| Nitrogen Series: | | | | | | | | | | | | | | | | |
| Raw: Avg TKN - Raw Sewage (mg/L) | 30.820 | 36.050 | 28.225 | 23.700 | 25.525 | 44.325 | < 58.640 | 34.000 | 35.175 | 39.260 | 21.325 | 26.875 | | < 33.660 | 58.640 | |

| Raw: # of samples of TKN - Raw Sewage (mg/L) | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 52 | | | |
|---|--------|--------|--------|--------|--------|--------|-------|--------|-------|--------|--------|--------|----|--------|--------|---------------------|
| Eff: Avg TAN - Final Effluent (mg/L) | 2.164 | 4.223 | 5.252 | 5.342 | 5.175 | 7.625 | 1.596 | 2.570 | 3.303 | 4.638 | 0.901 | 4.116 | | 3.909 | 7.625 | - 15.0 - 10.0 - 15. |
| Eff: # of samples of TAN - Final Effluent (mg/L) | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 52 | | | |
| Loading: TAN - Final Effluent (kg/d) | 3.558 | 6.763 | 9.770 | 14.898 | 16.704 | 22.467 | 3.903 | 5.563 | 7.124 | 10.607 | 2.375 | 10.354 | | 9.507 | 22.467 | |
| Disinfection: | | | | | | | | | | | | | | | | |
| Eff: GMD E. Coli - Final Effluent (cfu/100mL) | 18.384 | 10.000 | 10.000 | 10.000 | 10.000 | 10.000 | 6.310 | 10.000 | 5.623 | 10.000 | 10.000 | 10.000 | | 10.026 | 18.384 | 200.0 |
| Eff: # of samples of E. Coli - Final Effluent (cfu/100mL) | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 5 | 4 | 4 | 52 | | | |



Calibration Reports

6135849680

KIVOR WWTP

INSTRUMENTATION LIMITED

P.O. Box 337 P: 905-888-0063 F: 905-888-6381 14 Gormley Industrial Ave. Unit #5 Gormley, Ontario LOH-1GO Canada E-Mail: <u>sales@aciltd.ca</u> Website: WWW.ACILTD.CA

FIELD SERVICE REPORT

Quote Date: October 30, 2019

PAGES: 2

ACI Instrumentation Limited is pleased to provide you with our field service report for you as follows:

| | Site Locatio | n / Date: | ON Site- Krohne Magnetic I | Flow Meters 2019 VERIFICATION | |
|---|--------------|--------------------|------------------------------|--------------------------------|---|
| | Customer: | Stepher Ontario | n Bird Clean Water Agency | Telephone: 613-584-3141 | 7 |
| 2 | | 177 Rive | | E-Mail Address: sbird@OCWA.com | |

Further to our site visit on October 18, 2019, we are pleased to confirm the Krohne Magnetic flowmeters all PASSED Verification using the Krohne MagCheck and GS8B simulator. The meters / converters settings as found and left after the verification process:

| <u>Size: 8 inch</u> Converter Model # IFC010 | <u>Size: 8 inch</u> Converter Model # IFC010 | <u>Size: 8 inch</u> Converter Model # IFC010 |
|---|---|---|
| IFC010 - Settings as follows: | IFC010 - Settings as follows: | IFC010 - Settings as follows: |
| 812E; 8 inch (200 mm) | SIZE: 8 inch (200 mm) | SIZE: 8 inch (200 mm) |
| GK: 8.089 | GK: 9.346 | GK: 9.275 |
| FIELD FREQUENCY: 1/6 | FIELD FREQUENCY: 1/6 | FIELD FREQUENCY; 1/6 |
| Current Output: 4 - 20mA | Current Output: 4 - 20mA | Current Output: 4 - 20mA |
| MEASURENMENT: VOLUME FLOW | MEASURENMENT: VOLUME FLOW | MEASURENMENT: VOLUME PLOW |
| RANGE: 0 to 92.58 l/sec | RANGE: 0 to 333.3 m3/hr | RANGE: 0 to 333.3 m3/hr |
| Time Constant: 5 sec | Time Constant: 3 sec | Time Constant: 3 sec |
| Counter: | Counter: | Counter: |
| Counter: ON | Counter: ON | Counter: ON |
| Measurement: Volume | Measurement: Volume | Measurement: Volume |
| Volume: m3 | Volume: m3 | Volume: m3 |

Flowmeter: DR WAS

Trends

Device identification: DR WAS Medium: WAS Converter type: **IFC010** Number: 00069498 Order number:

Full scale range: 60 I/s Current output: Frequency output: Diameter: PC: Field frequency: Empty pipe:

4 - 20 0-1000 Hz 80 mm / 3 inch 2.5 1/6 No

Date: 05-11-2019

Page: 1

Field current

Nullvalue: 133.237 mA Lower limit: 132.837 mA (-0.3%) Upper limit: 133.637 mA (+0.3%) 18-10-2019: 133.202 mA (-0.03%)

Field frequency Nullvalue: 9.167 Hz

Lower limit: 7.792 Hz (-15%) Upper limit: 10.542 Hz (+15%) 18-10-2019: 10.001 Hz (-8.34%)

ADC 25% Nullvalue: 25 % Lower limit: 24.9 % (-0.4%) Upper limit: 25.1 % (+0.4%)

ADC 50%

Nullvalue: 50 % Lower limit: 49.8 % (-0.4%) Upper limit: 50.2 % (+0.4%) 18-10-2019: 49.959 % (-0.09%)

ADC 75% Nullvalue: 75 %

Lower limit: 74.7 % (-0.4%) Upper limit: 75.3 % (+0.4%) 18-10-2019: 74.96 % (-0.06%)

ADC 100%

Lower limit: 99.6 % (-0.4%) Upper limit: 100.4 % (+0.4%) Nullvalue: 100 % 18-10-2019: 99.935 % (-0.07%)

Current output 4mA Nullvalue: 4 mA Lower limit: 3.968 mA (-0.3% - 0.02 mA) Upper limit: 4.032 mA (+0.3% + 0.02 mA) 18-10-2019: 3.998 mA (-0.05%)

Current output 20mA Nullvalue: 20 mA Lower limit: 19.92 mA (-0.3% - 0.02 mA) Upper limit: 20.08 mA (+0.3% + 0.02 mA) 18-10-2019: 19.989 mA (-0.06%)

Pulse output

Nullvalue: 500 Hz Lower limit: 499 Hz (-0.2%) Upper limit: 501 Hz (+0.2%) 18-10-2019: 499.969 Hz (-0.01%)

Coil resistance Lower limit: 30 Ohm Upper limit: 250 Ohm 18-10-2019; 102.85 Ohm

Resistance electrode 1 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm 18-10-2019: 4.066 kOhm

Resistance electrode 1 with empty pipe 18-10-2019: Not measured

Resistance electrode 2 with filled pipe Lower limit: 0.15 kOhm Upper limit: 250 kOhm 18-10-2019: 4.426 kOhm

Resistance electrode 2 with empty pipe 18-10-2019: Not measured

Isolation Lower limit: 2 MOhm 18-10-2019: 21 MOhm

| Tag # Raw Sewage | Tag # WAS |
|-------------------------------|-------------------------------|
| Size: 10-inch | Size: 3 inch |
| Converter Model # IFC100W | Converter Model # IFC010 |
| IFC100 - Settings as follows: | IFC010 - Settings as follows: |
| SIZE: 10-inch (250 mm) | SIZE: 3 inch (80 mm) |
| GK: 4.372 | GK: 2.5 |
| FIELD FREQUENCY: 1/6 | FIELD FREQUENCY: 1/6 |
| Current Output: 4 - 20mA | Current Output: 4 - 20mA |
| MEASURENMENT: VOLUME FLOW | MEASURENMENT: VOLUME FLOW |
| RANGE: 0 to 175 l/sec | RANGE: 0 to 60 l/sec |
| Time Constant: 3 sec | Time Constant: 3 sec |
| Counter: | Counter: |
| Counter: OFF | Counter: OFF |
| Measurement: Volume | Measurement: Volume |
| Volume: m3 | Volume: m3 |

Site Visit Notes:

- All remaining configuration parameters at Krohne factory defaults.

- Hooked up MAGCHECK Verificator during site visit at each IFC010 converter and initiated the verification procedure. See attached PDF certificates and Trend reports. ALL Meters / Converters PASSED verification.
- Hooked up GS8B simulator during site visit at the IFC100W converter on the 250mm Raw Sewage flowmeter. Simulated flows and documented results of flow rate indications at converter display.

Note: See copies of GS8B simulation report attached for the Raw Sewage Flow Meter.

Should additional Information be required, please feel free to contact us.

Best regards,

Angelo Valente ACI Instrumentation Limited

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GS 8 B On-Site Verification Record

| GS BS STANDARD SETTINGS This spreadsheet is protected, thus entry is only allowed in the drop-down boxes & bright green cells. The converter, you will only allowed in the drop-down boxes & bright green cells. The converter, you will only allowed in the drop-down boxes & bright green cells. The converter, you will only allowed in the drop-down boxes, allowing the user to simply this spreadsheet will automatically choose inch or metric (depending upon the converter), and state which SK(L). The converter, you will only allowed in the drop-down boxes & bright green cells. The converter, you will only allowed in the drop-down boxes & bright green cells. The converter, you this might mean that you would have to converter, but this might mean that you would have to redo a zero colloration proper evaluation. Upotentially choose inch or metric (depending upon the converter), and state which SK(L). Date Recorded: October 18, 2013 Seried 4: SIGSI 91:5 Tage Tage Output Current MAX Output Current Output Current Output Current Output Current Output Current Output Current | |
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KROHNE GS 8 B Calculator, Sheet: Calculator

Version: Rev 1.3.2-USA

Record printed: 2019-11-08 12:30 PM

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